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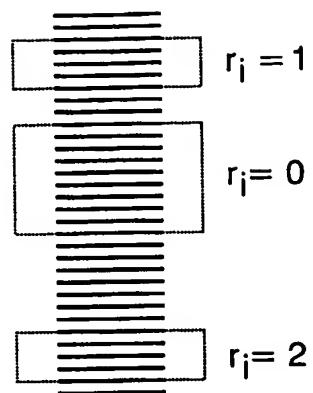


FIG.1

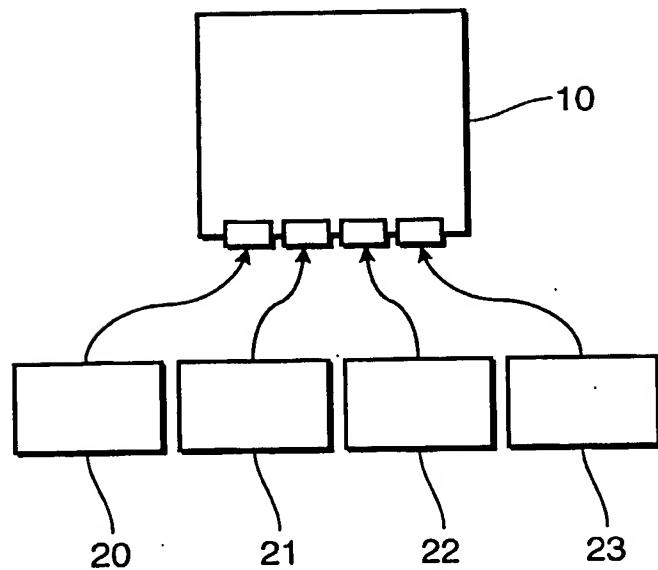


FIG.2

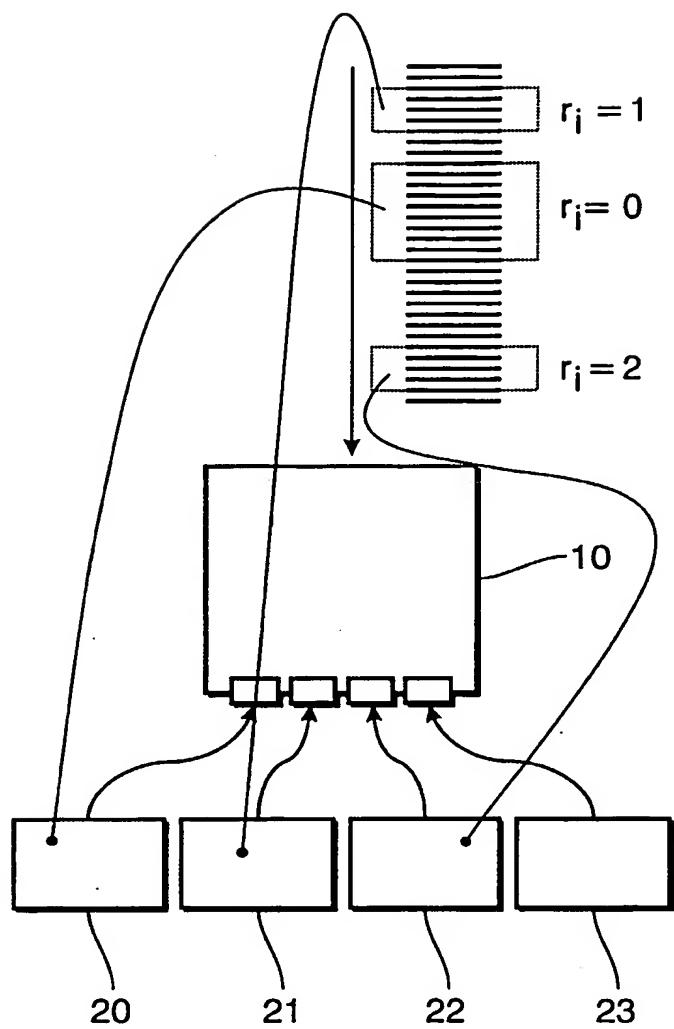


FIG.3

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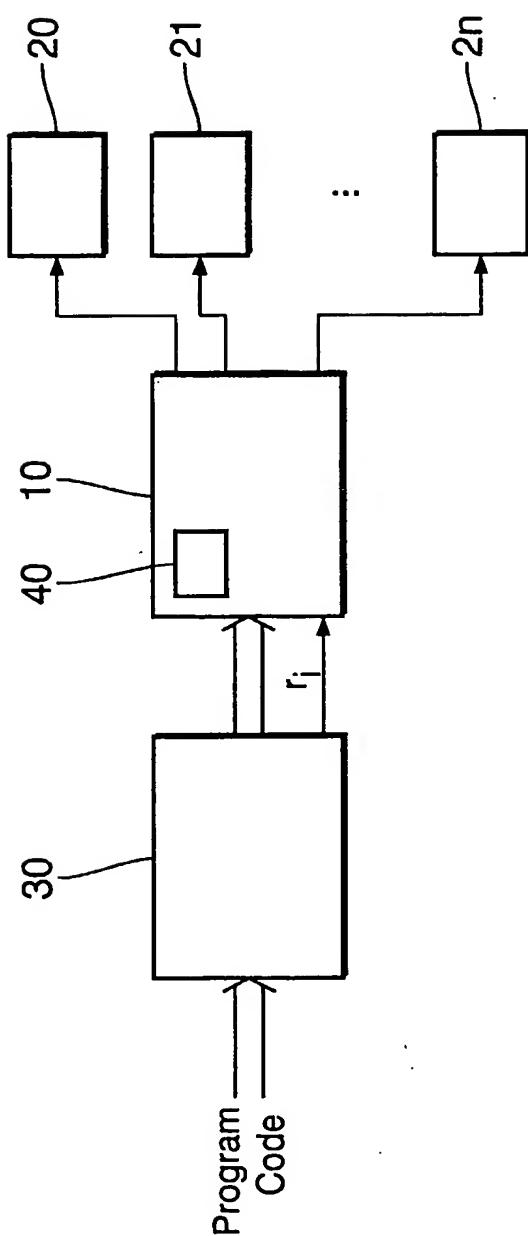


FIG.4

METHOD OF MANUFACTURE

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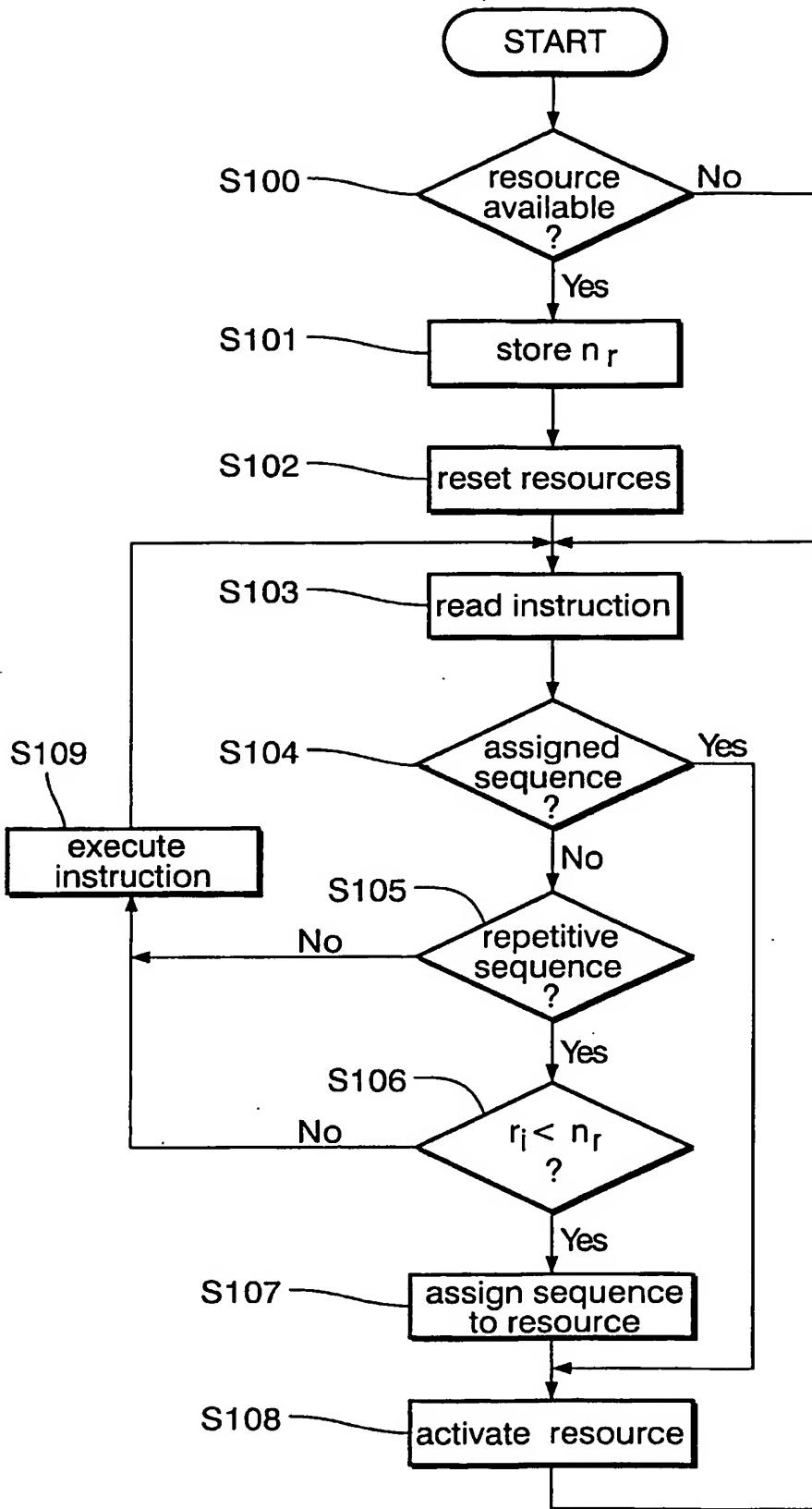


FIG.5